Appln. No.: 10/031,980

: 10/031,980 -1 1---- 18, 2004

Amdt. dated June 18, 2004

Reply to Office action of April 19, 2004

IN THE CLAIMS:

Please amend the claims as follows:

1. (Currently amended) A method of treating a woven fabric, which is a non-synthetic textile material, for example wool or cotton, which cannot normally be permanently set by heat alone to produce a stretchable fabric combination which comprises applying heat and pressure to the fabric in such a manner that the yarn strands substantially across the width of the fabric are forced closer together thus imparting generally semi-permanent stretch into the fabric while simultaneously at least partially bonding thereto a synthetic interlining fabric which is a synthetic thermoplastic material and can be heat set, such as a polyester or polyamide textile material.

Claim 2 (Canceled)

Claim 3 (Canceled)

- 4. **(Previously presented)** A method as claimed in claim 1 in which the bonding is carried out by coating or film which as well as bonding will impart stretch to the final combined product.
- 5. (Original) A method as claimed in claim 4 in which the bonding coating or film is a polyurethane material.
- 6. (Previously presented) A method as claimed in claim 4 in which the bonding coating or film is coated on either the woven non-synthetic fabric or the interlining fabric or is a film interposed between the two.

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(Previously presented) 7. A method as claimed in claim 1 wherein the

interlining material used is a fine woven polyamide or polyester fabric.

8. (Original) A method as claimed in claim 1 wherein a standard rigid

fusible non-woven or other relatively right knitted material is processed in narrow width

form with a stretch waistband fabric to produce a laminate which has stretch

characteristics in the length direction.

9. A method as claimed in claim 9, wherein the stretch fabric (Original)

is tensioned during processing with the interlining so that it is compressively 'shrunk'

back to its original dimensions.

10. (Currently amended) A fabric made by applying heat and pressure

to [the fabric] a woven fabric that is a non-synthetic textile material which cannot

normally be permanently set by heat alone in such a manner that the yarn strands

substantially across the width of the fabric are forced closer together thus imparting

generally semi-permanent stretch into the fabric while simultaneously at least partially

bonding thereto a synthetic interlining fabric which is thermoplastic and can be heat set.

(Canceled) Claim 11

Claim 12 (Canceled) Appln. No.: 10/031,980 Amdt. dated June 18, 2004 Reply to Office action of April 19, 2004

- 13. (Currently amended) A fabric set as set forth in claim [12] 10 wherein the synthetic interlining material comprises a fine woven fabric.
- 14. (Currently amended) A fabric as set forth in claim [12] 10 wherein said interlining material comprises one of a polyamide and a polyester.